

**WOM-XL, WOF-XL**

For combined walls (pipes) with PZ/PZC (ball & socket) sheet piles, pipe sheet pile walls

Installation

1. The pipes are delivered with the connectors already attached.
2. First, install the king piles (pipes) as you would in any combined sheet pile wall application.
3. Grasp the sheet piling and thread between the already installed pipe piles.
4. Increase flexibility in the middle interlocks of the sheet piles, combined with the swing of the connectors, to enable easier threading of the intermediate sheet piling.
5. All welding seams are a minimum ~6mm (~0.25").
6. Both sides have a continuous minimum tip and toe welding of ~500mm (~20").
7. Both sides are tack welded in the free length between tip and toe welding with 200mm/m (8"/yd). The distance from seam to seam is ~800mm (~31.5") or less.
8. In salt water, the water side is continuously welded on the whole pile length. Follow the instructions above for the reverse side of the pile, if it is not in contact with salt water.

Properties

Steel grade:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Weight WOM-XL:	~ 8.27 lb/ft
Weight WOF-XL:	~ 11.98 lb/ft
Thickness:	0.47 in or more

**WOM-XL, WOF-XL****Raccord à souder**

Pour PZ et PZC (Ball + Socket)

Domaines d'emploi

1. Fabrication de cloisons de palplanches en tubes
2. Fabrication de cloisons de palplanches diverses avec tubes + profilés PZ/PZC

Caractéristiques

Nuances d'acier:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Poids WOM-XL:	~12,31 kg/m
Poids WOF-XL:	~17,83 kg/m
Epaisseur de paroi:	12 mm ou plus

**WOM-XL, WOF-XL****Anschweißprofile**

Für PZ und PZC (Ball and Socket)

Einsatzgebiet

1. Erstellen von Rohrspundwänden
2. Erstellen von gemischten Spundwänden mit Rohren + PZ/PZC-Profilen

**Eigenschaften**

Stahlgüten:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Gew. WOM-XL:	~12,31 kg/m
Gew. WOF-XL:	~17,83 kg/m
Wandstärke:	12 mm oder mehr

**WOM-XL, WOF-XL****Profili saldati**

Per PZ e PZC (maschio e femmina)

Campo di applicazione

1. Realizzazione di palancolati con tubi
2. Realizzazione di palancolati combinati: con tubi + profili PZ/PZC

Caratteristiche

Qualità dell'acciaio:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Peso WOM-XL:	~12,31 kg/m
Peso WOF-XL:	~17,83 kg/m
Spessore:	12 mm o più

**WOM-XL, WOF-XL****Perfiles de soldadura**

Para PZ y PZC (Ball and Socket)

Ámbito de aplicaciones

1. Formación de tablestacas de tubo
2. Formación de tablestacas combinadas con tubos + perfiles PZ/PZC

Propiedades

Calidades de acero:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Peso WOM-XL:	~12,31 kg/m
Peso WOF-XL:	~17,83 kg/m
Espesor de pantalla:	12 mm o más

**WOM-XL, WOF-XL****Привариваемые профильные элементы**

Для PZ и PZC (шар и гнездо)

Область применения

1. Изготовление трубчатых шпунтовых стенок
2. Изготовление смешанных шпунтовых стенок с трубами + профильными элементами PZ/PZC

Параметры

Качество стали:	S355GP, S430GP
	ASTM A572 Gr. 50/60
	ASTM A690 MARINER™ Steel
Вес WOM-XL:	~12,31 кг/м
Вес WOF-XL:	~17,83 кг/м
Толщина стенки:	12 мм Или больше

WOM-XL, WOF-XL

for Ball & Socket (PZ / PZC)

